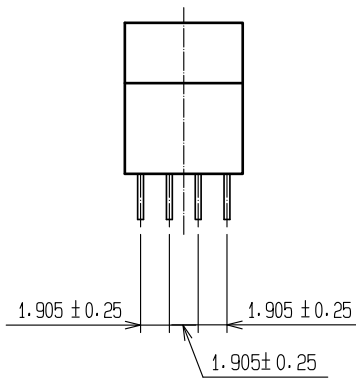
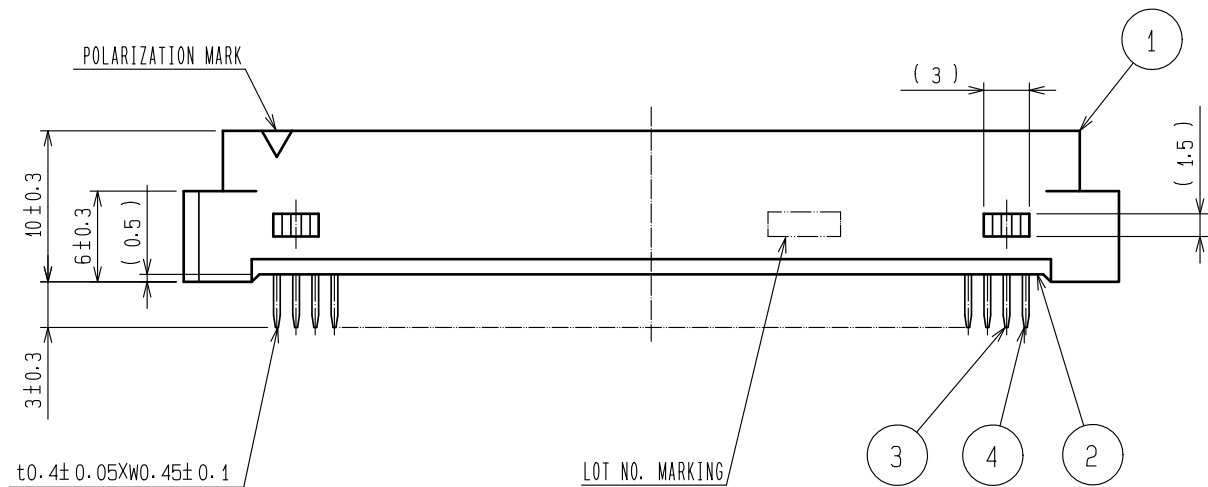
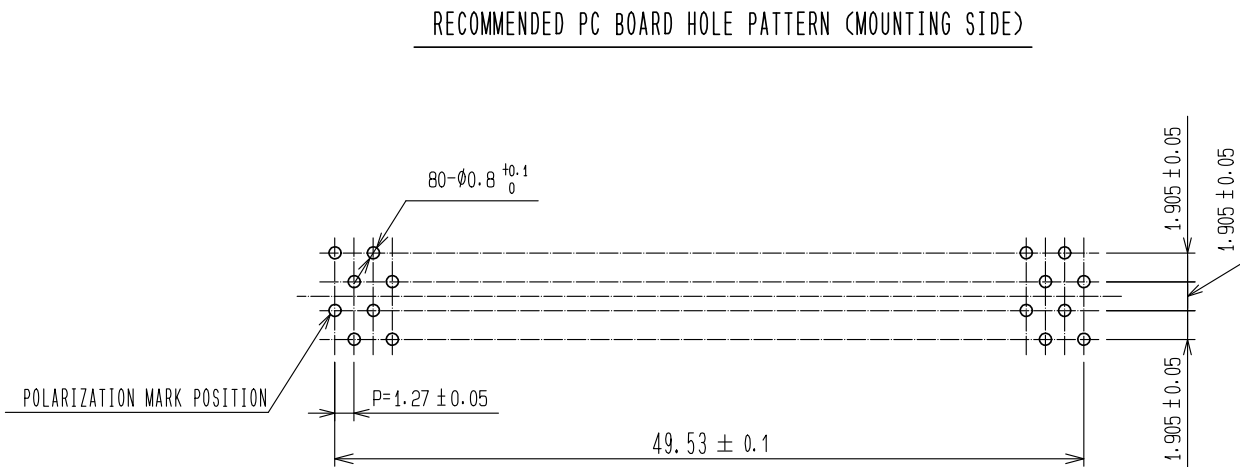
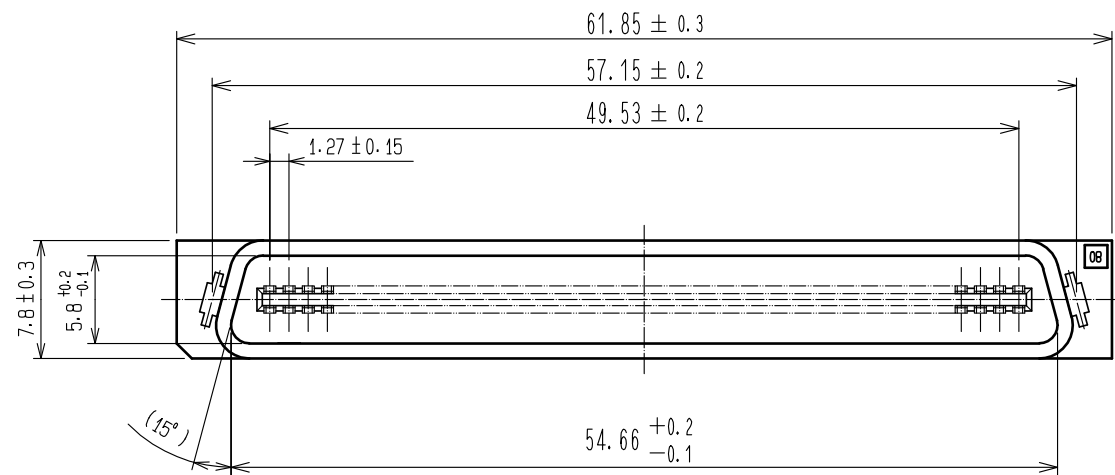
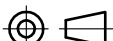


NOTE 1 THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

1. 2		PBT	BLACK		UL94V-0		3. 4		BRASS		CONTACT AREA : GOLD 0.2μm min.								
											DIP AREA : TIN-PLATING 2μm min.								
											UNDER PLATING : NICKEL 2μm min.								
NO.		MATERIAL		FINISH , REMARKS				NO.		MATERIAL		FINISH , REMARKS							
UNITS mm				SCALE 2 : 1				COUNT		DESCRIPTION OF REVISIONS				DESIGNED		CHECKED		DATE	
 HIROSE ELECTRIC CO., LTD.						承認		: HT. YAMAGUCHI		18. 08. 02		図番		EDC-081334-71-00					
						検 図		: HT. YAMAGUCHI		18. 08. 02		製品名		HIF7CA-80PA-1. 27DSA(71)					
						設 計		: HR. NAGAYASU		18. 08. 02		製品		コード					
						製 図		: HR. NAGAYASU		18. 08. 02		CL670-1305-3-71				1			

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %.	
	CURRENT	0.5 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	QT AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x x
MARKING		CONFIRMED VISUALLY.			x x
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		40 mΩ MAX.	x —
INSULATION RESISTANCE		250 V DC		1000 MΩ MIN.	x —
VOLTAGE PROOF		300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	x —
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		①CONTACT RESISTANCE: 50 mΩ MAX. ②NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.		①NO ELECTRICAL DISCONTINUITY OF 1 μs. ②NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			x —
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		①CONTACT RESISTANCE: 50 mΩ MAX. ②INSULATION RESISTANCE:1000 MΩ MIN.	x —
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min. UNDER 5 CYCLES.		③NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		①CONTACT RESISTANCE: 50 mΩ MAX. ②NO HEAVY CORROSION.	x —
SULPHUR DIOXIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA - 38)			x —
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x —
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x —
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HT. YAMAGUCHI	18.08.02
			CHECKED	HT. YAMAGUCHI	18.08.02
			DESIGNED	HR. NAGAYASU	18.08.02
			DRAWN	HR. NAGAYASU	18.08.02
Unless otherwise specified, refer to MIL-STD-1344.					
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-081334-71-00
HRS	SPECIFICATION SHEET		PART NO.	HIF7CA-80PA-1. 27DSA (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL670-1305-3-71	△ 1/1